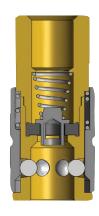


## SHIN • YO ENGINEERING SDN BHD (510968-K)

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## **PNEUMATIC COUPLINGS**

## **F-Series Manual Industrial Interchange Coupler** (Female Threads)

**SPECIFICATIONS** 

- Rated pressure for connected Brass Coupler & Brass Plug: 300 PSI (20 bar) Maximum Working and 8,500 PSI (586 bar) Burst
- Rated pressure for connected Brass Coupler & Steel Plug: 500 PSI (35 bar) Maximum Working and 9,000 PSI (620 bar) Burst

- Machined Components are manufactured using solid bar stock.
  Stainless steel balls, retaining rings and springs maximize corrosion resistance and extend service life.
  Nitrile (Buna-N) seals are standard
  Steel componentry is plated using ROHS Compliant Trivalent Chrome.
  Steel sleeve and steel tubular valve

**COMPATIBILITY &** INTERCHANGE DATA

- Foster 3. 4. 5 and 6 Series
- Parker 20-Series Manual Interchange
- Hansen 1000, 400 and 500

- To disconnect, begin by holding the hose on the nipple side with three of your fingers, leaving your thumb and index finger free.
  Grab the sleeve with your thumb and index finger and begin to pull the sleeve towards the palm of your hand.
  After pulling the sleeve, the nipple will move out of the coupler slightly. Continue to hold the hose and coupler sleeve until all air is fully exhausted.
  After the line is fully exhausted, you are able to safely separate the nipple from the coupler.

SIZE	PART NUMBER	THREADS	MATERIAL	Length		Maximum OD		HEX	WEIGHT
				Inch	mm	Inch	mm	Inch	Lb
1/4"	2FF1-B	1/8" - 27 NPTF	Brass	1.91	48.6	0.93	23.5	3/4"	0.20
1/4"	2FBF1-B	1/8" - 28 BSPP	Brass	1.91	48.6	0.93	23.5	3/4"	0.20
1/4"	2FF2	1/4" - 18 NPTF	Steel	2.07	52.6	0.93	23.5	3/4"	0.20
1/4"	2FF2-B	1/4" - 18 NPTF	Brass	2.07	52.6	0.93	23.5	3/4"	0.19
1/4"	2FF2-S	1/4" - 18 NPTF	303 Stainless	2.07	52.6	0.93	23.5	3/4"	0.20
1/4"	2FBF2-B	1/4" - 19 BSSP	Brass	2.07	52.6	0.93	23.5	3/4"	0.19
1/4"	2FF3-B	3/8" - 18 NPTF	Brass	2.10	53.4	0.93	23.5	13/16"	0.19
1/4"	2FF3-S	3/8" - 18 NPTF	303 Stainless	2.10	53.4	0.93	23.5	<sup>13</sup> / <sub>16</sub> "	0.18
1/4"	2FBF3-B	3/8" - 19 BSPP	Brass	2.13	54.2	0.93	23.5	13/16"	0.19
3/8"	3FF2	1/4" - 18 NPTF	Steel	2.41	61.2	1.13	28.6	7/8"	0.30
3/8"	3FF3	3/8" - 18 NPTF	Steel	2.41	61.2	1.13	28.6	7/8"	0.32
3/8"	3FF3-S	3/8" - 18 NPTF	303 Stainless	2.41	61.2	1.13	28.6	7/8"	0.32
3/8"	3FBF3	3/8" - 19 BSPP	Steel	2.42	61.5	1.13	28.6	7/8"	0.32
3/8"	3FF4	½" - 14 NPTF	Steel	2.63	66.9	1.13	28.6	1"	0.34
1/2"	4FF3	3/8" - 18 NPTF	Steel	2.85	72.5	1.24	31.4	1"	0.46
1/2"	4FF4	½" - 14 NPTF	Steel	3.06	77.8	1.24	31.4	1"	0.56
1/2"	4FF4-S	½" - 14 NPTF	303 Stainless	3.06	77.8	1.24	31.4	1"	0.56
1/2"	4FBF4	½" - 14 BSPP	Steel	3.09	78.4	1.24	31.4	1"	0.56
1/2"	4FF6	¾" - 14 NPTF	Steel	3.15	79.9	1.24	31.4	13/16"	0.63



WARNING: Cancer and Reproductive Harm

It is important to be safe when installing quick disconnect couplings into a pneumatic circuit. Never install a pneumatic coupling directly into an air tool, use a piece of hose that is at least 18" long, between the tool and the coupling, to prevent damage to the coupling. To protect the operator, safety devices, such as a safety check valve and safety cable should be installed in case there is a hose or coupling failure.